

APPLICATION

Once surface is prepared correctly, blend EcoTrowel and apply to surface.

In a dry clean container blend 2.5 parts resin to 1 part hardener by weight. Mix thoroughly for 2.5 minutes until there is one consistent color and texture. Apply mixed content to surface immediately using a trowel or putty knife.

Note:

If 24 hours elapsed from time of application then additional preparation is required. Lightly sand entire surface with 80 grit sand paper until a light powdery residue appears and gloss finish has been removed to provide a profile for bonding. Remove all sanding dust and wipe down entire surface with de natured alcohol to remove contaminants.

RECOMMENDATIONS

Intended Use:

Epoxy filler and profiler formulated for surface finishing of composite structures and more, it is lightweight and suitable for an infinite variety of composite, architectural, industrial and art-related applications.

Surfaces:

Composite, Wood, Metal, Concrete, Masonry and many more!

WORKING CONDITIONS

EcoTrowel should be applied to a primed surface. EcoTrowel should not be applied when a surface temperature is above 90 degrees F. or below 60 degrees F.

Mix Ratio: 2.5:1 by weight

Pot Time: 20 minutes depending on ambient temperature

Recommended Spread Rate: 1/4" to feather edge

Cure Time: 48 hours @ 70 degrees F. @ 50% RH using spread rate of 160sf/gall.

Set to Touch: 6-8 hours depending on ambient temperature, humidity and thickness.

Minimum Recoat Time: 6-8 hours depending on ambient temperature, humidity and thickness.

Maximum Recoat Time: 24 hours

Clean Up: De Natured Alcohol

Storage: 55 degrees F. through 85 degrees F. with tightly sealed lids.